

## ABSTRACT OF THE DISCLOSURE

3 An improvement for reinforced garage doors that includes using  
4 horizontally disposed reinforcement runner members with a longitudinal  
5 complementary shape that conform to the longitudinal complementary  
6 joints of the panel ends, such as the tongue and groove type or the shiplap  
7 type, or equivalent. The reinforcement runner members are made with roll  
8 forming processes by creating several longitudinal folds. The reinforcement  
9 runner members extends, uninterrupted, the entire width of the panels and  
10 enhance the articulation of the panels.